

WORKING AND FINISHING GUIDELINES

STORAGE

Store on a flat and level surface.

Keep product free of dirt and debris.

CUTTING

High speed bandsaws and circular saws with a cutting speed of up to 3000m/min are recommended.

Depending on the thickness of the sheets, saw blades with a tooth pitch of between 5 and 10mm are used.

To obtain clean edges to cuts and to avoid cracking, always clamp the material to keep from vibrating.

CLEANING

Clean the surface with warm, soapy water. Rinse thoroughly.

ADHESIVES

DAP® DynaGrip

DAP® Rapid Fuse

SPRAYLOCK®

LOCTITE® PL PREMIUM POLYURETHANE ADHESIVE

PARSON ADHESIVES <http://www.parsonadhesives.com/partite-parbond/methacrylate-adhesives.htm>

TOOLS

FASTENMASTER® <https://www.fastenmaster.com/products/cortex-loose-plugs-for-pvc-trim.html>

STARBORN PRO PLUG® SYSTEM <http://starbornindustries.com/pro-plug-pvc-product>

FASTENING

Standard Woodworking Hardware and Processes

PRIMER PAINT

PPG® BREAKTHROUGH

Can be used as a single coat primer or (3) coat finisher.

SHERWIN WILLIAMS® PRO INDUSTRIAL MULTI SURFACE ACRYLIC

TOUCH UP

Non solvent base fillers such as all-purpose painter's putty or high performance wood filler.